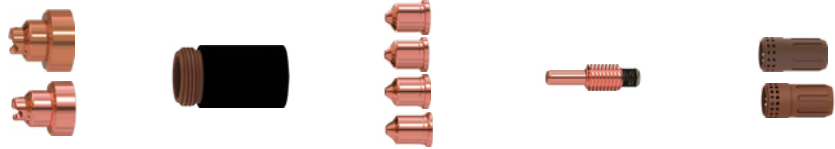


Duramax® HRT/HRTs/MRT retrofit torch

® ® ®

For Powermax1000/Powermax1250/Powermax1650



Minimum order quantity							
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Drag cutting	Hand	45	220818	220854	220941 ¹	2208421 or 220777 ²	22085
		65	220818		220819		7
		85	1		1		22085
		10	220818		220816		7

¹ Consumable available in bulk packaging. See order information on next page.

² For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777), 220990



Minimum order quantity							
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Mechanized	Machine	45	220817	220854 220953 (ohmic)	220941 ¹	2208421 or 220777 ²	22085
		65	220817		220819		7
		85	1		1		22085
		10	220817		220816		7

¹ Consumable available in bulk packaging. See order information on next page.

² For longer consumable life when cutting metal 1/2 inch (12 mm) and under, check out the CopperPlus electrode (part number 220777), 220990



Minimum order quantity							
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Unshielded	Machine	45	220955	220854	22094	2208421	22085
		65			1		7
		85			22081		22085
		10			9		7

¹ Consumable available in bulk packaging. See order information on next page.



					22081		22085
					6		7
					22099		22099
					0		4

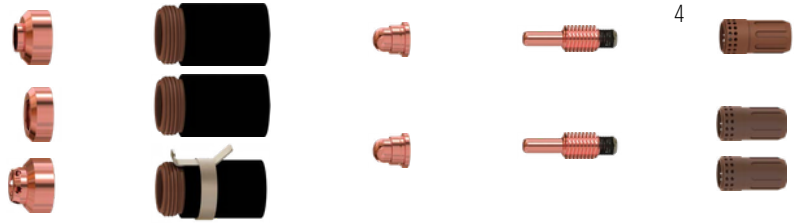


Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
Max removal gouging ³	Hand/Machine	45–105	220798	220854	220797 ¹	2208421	22085
		105			220991		7
Max control gouging ⁴	Hand/Machine	45–105	420480	220854	1	2208421	22099
		105			220797		4

Consumable available in bulk packaging. See order information below.

³ The max removal gouging shield is designed for aggressive metal removal, a deep gouge profiles and extreme metal washing.

⁴ The max control gouging shield is designed for more precise metal removal, a shallower gouge profile and light material washing.



Minimum order quantity		1	1	5	5	1	
Consumable type	Torch type	Amperage	Shield/Deflector	Retaining cap	Nozzle	Electrode	Swirl ring
FineCut®	Hand	30–	220931	220854	2209301	2208421	22094
	Machine	45	220955 220948 (ohmic)	220854 220953 (ohmic)			7

Consumable available in bulk packaging. See order information below.

45



Minimum order quantity		1	1	1	1	
Consumable type	Torch type	Retaining cap	Nozzle	Electrode	Swirl ring	
HyAccess drag cutting (30–65 A)	Hand	420413	42041	420408	220857	
HyAccess gouging (30–55 A)			0			
Quantity in kit		1	1	2	1	
HyAccess kit – 428414 (30–65 A)	Hand	420413 (cutting)	2	420412 (gouging)	420408	220857
		HyAccess cutting only starter pack – 4284454				
		HyAccess gouging only starter pack – 4284465				

Warning: The Duramax HyAccess (65 amps and below) consumables should not be operated above 65 amps

⁴ Starter pack contains 1 retaining cap (420413), 1 cutting nozzle (420410) and 1 electrode (420408)

⁵ Starter pack contains 1 retaining cap (420413), 1 gouging nozzle (420412) and 1 electrode (420408)

Duramax Consumable bulk kits

Order quantity	25	25	25	25	25	25	25	25	25	10	10	10	10
Bulk kit part number	228934	228767	228760	228759	228761	228762	228765	228797	228796	228798	228799	228763	228764
Contents	220777 electrod e	220842 electrod e	220816 nozzle	220819 nozzle	220930 nozzle	220797 nozzle	220941 nozzle	220990 nozzle	220991 nozzle	220992 shield	220993 shield	220817 shield	220818 shield



SHAPING POSSIBILITY®

PLASMA | LASER | WATERJET | AUTOMATION | SOFTWARE | CONSUMABLES

Az Ön Hypertherm kereskedője:



INVENT WELDING
KERESKEDELMI KFT
— Alapítva: 1989 —

2083 Solymár, Külső Vasút út 3368/3.

Telefon: (06-20) 247-4919

iroda@inventwelding.hu
www.inventwelding.hu

For more information visit: www.hypertherm.com

Hypertherm, Powermax, Duramax, Powermax SYNC, SmartSYNC, FineCut, CopperPlus, HyAccess, FlushCut, Hyamp, SpringStart, and Conical Flow are trademarks of Hypertherm, Inc. and may be registered in the United States and/or other countries.

Please visit www.hyperthermassociates.com/patents for more details about Hypertherm Associates patent numbers and types.

©12/2022 Hypertherm, Inc. Revision 20
880200



As 100% Associate owners, we are all focused on delivering a superior customer experience.
www.hyperthermassociates.com/ownership

Environmental stewardship is one of Hypertherm Associates' core values. www.hyperthermassociates.com/environment

100% Associate-owned

